



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1100	817753A 4	CAGE ASSEMBLY-CRANKSHAFT	1		
2	26	66302	SEAL-OIL	1		4
3	10	F1914	SCREW (.250-20 X .750)	4		
4	27	F286277	GASKET-CRANKSHAFT BEARING	1		4,2
5	400	819044A 3	CRANKSHAFT ASSEMBLY	1		2
6	30	F286028	BEARING-BALL	1		
7	31	819239	LINER-CENTER MAIN ROLLERS	4		2
8	29	819238	ROLLERS (16 PER STRIP)	4		2
9	637	8477A 2	CONNECTING ROD ASSEMBLY	3		2
10	10	823460	SCREW-CONN ROD	6		
11	29	42186	BEARING-NEEDLE	72		
12		43348	BEARING-THRUST	6		
13	31	42076A 1	BEARING KIT	3		
14	31	819129 1	BEARING-CRANKSHAFT LOWER	1		2
15	26	819214	SEAL-CRANKSHAFT LOWER	1		4,2
16	784	9747A 8	PISTON KIT (STANDARD)	3		2
17	40	42202 1	RING-LOCK	6		
18	39	18213A 1	RING SET (2 RINGS) (STANDAF	3		
19	26	819293	SEAL-DRIVESHAFT SPLINE	1		
20		819310 1	RETAINER-DRIVESHAFT SPLINE	1		
.	27	809516A 1	GASKET SET-POWERHEAD	1		
.	800	819240A 3	POWERHEAD ASSEMBLY	1		